



## TECHNICAL DATA SHEET

**B2555 –( BIMODAL HIGH-DENSITY POLYETHYLENE )****Product Description**

B2555 is a medium molecular weight high density polyethylene resin used for blow molding. Blow molded parts made from this resin exhibit high stiffness, good impact strength and good Environmental Stress-Cracking Resistance (ESCR).

**Application:**

- Small and medium size containers for household and industrial chemicals

**Origin:** SAUDI

- Petro Rabigh

<b>Resin Properties</b>	<b>Units</b>	<b>Test Methods</b>	<b>Typical Values</b>
Melt Flow Rate (190°C/2.16 kg)	g/10 min	ASTM D1238	0.3
Melt Flow Rate (190°C/5.0 kg)	g/10 min	ASTM D1238	1.4
Density	g/cm <sup>3</sup>	ASTM D792 Method A	0.954
<b><u>Mechanical Properties *</u></b>			
Tensile Strength @ Yield	MPa	ASTM D638	27
Tensile Strength @ Break	MPa	ASTM D638	34
Tensile Elongation @ Break	%	ASTM D638	740
Flexural Modulus	MPa	ASTM D790	1200
Tensile Impact	kJ/m <sup>2</sup>	ASTM D1822	200
Izod Impact, Notched 23 °C	kJ/m <sup>2</sup>	ASTM D256	10
Izod Impact, Notched -30 °C	kJ/m <sup>2</sup>	ASTM D256	5.0
Shore Hardness-D		ASTM D2240	68
ESCR (Igepal10%) F50	Hr.	ASTM D1693	63
<b><u>Thermal Properties</u></b>			
Vicat Softening Temperature @ 10N	°C	ASTM D1525	127

**Processing condition:**

Typical processing conditions: 160 – 200 °C

**Storage And Handling:**

B2555 should be stored in a dry cool place with adequate ventilation and protected from UV-light at temperatures below 50°C. It is advisable to process polyethylene resins within 6 months after delivery.